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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/603,405	06/24/2003	Christ Pher Oriakhi	200300746-1	200300746-1 4185	
22879	7590 11/17/200	5	EXAMINER		
HEWLETT PACKARD COMPANY			MARCANTONI, PAUL D		
P O BOX 272	400, 3404 E. HARM	ONY ROAD			
INTELLECTUAL PROPERTY ADMINISTRATION			ART UNIT	PAPER NUMBER	
FORT COLLINS. CO 80527-2400			1755	-	

DATE MAILED: 11/17/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	
	10/603,405	ORIAKHI ET AL.	
Office Action Summary	Examiner	Art Unit	
	Paul Marcantoni	1755	
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with t	he correspondence address -	••
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DATE of the major of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. If NO period for reply is specified above, the maximum statutory period vortice of the period of the	ATE OF THIS COMMUNICAT 36(a). In no event, however, may a reply will apply and will expire SIX (6) MONTHS , cause the application to become ABAND	FION. be timely filed from the mailing date of this communications (35 U.S.C. § 133).	
Status	•		
1) Responsive to communication(s) filed on <u>09</u> Section 1	eptember 2005.		
2a)⊠ This action is FINAL . 2b)□ This	action is non-final.		
3) Since this application is in condition for allowar	nce except for formal matters	, prosecution as to the merits	s is
closed in accordance with the practice under E	Ex parte Quayle, 1935 C.D. 1	I, 453 O.G. 213.	
Disposition of Claims			
4) Claim(s) 1-11 and 42-52 is/are pending in the	application.		
4a) Of the above claim(s) 12-41 is/are withdraw	vn from consideration.		
5) Claim(s) is/are allowed.			
6) Claim(s) <u>1-11 and 42-52</u> is/are rejected.		· .	
7) Claim(s) is/are objected to.			
8) Claim(s) are subject to restriction and/o	r election requirement.	•	
Application Papers			
9) The specification is objected to by the Examine	r.		
10)☐ The drawing(s) filed on is/are: a)☐ acce	epted or b) objected to by t	he Examiner.	
Applicant may not request that any objection to the	drawing(s) be held in abeyance.	See 37 CFR 1.85(a).	
Replacement drawing sheet(s) including the correct	• • • • • • • • • • • • • • • • • • • •	· ·	` '
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Of	fice Action or form PTO-152	•
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:	priority under 35 U.S.C. § 11	9(a)-(d) or (f).	
1.☐ Certified copies of the priority documents	s have been received.		
2. Certified copies of the priority documents		cation No	
Copies of the certified copies of the prior	rity documents have been rec	eived in this National Stage	
application from the International Bureau			
* See the attached detailed Office action for a list	of the certified copies not rec	eived.	
Attachment(s)			
1)	4) ∐ Interview Sumn Paper No(s)/Ma		
Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date		nal Patent Application (PTO-152)	

U.S. Patent and Trademark Office PTOL-326 (Rev. 7-05)

Art Unit: 1755

persuasive.

The applicants RCE and response filed 9/9/05 has been considered and is not

Rejection under 35 USC 103:

Claims 1-11 and 42-52 are rejected under 35 USC 103(a) as obvious over Bredt et al. (US Pub No. 2001/0050031) alone or in view of Jang et al. or and Unsin '474 B1.

Note: Popoola et al. (abstract only Jrnl Materials Rsch-1982) has been withdrawn.

Bredt et al. teach a method of making a three dimensional object by mixing calcium aluminate (p.2, col.2, second to last paragraph), and a printing aid such as polyethylene glycol thus anticipating the instant invention. Bredt et al. further teach that "successive layers of the mixture of particles are applied to previous layers in the same manner" (see paragraph [00009] on page 1). Also, overlapping ranges of amounts would have been prima facie obvious to one of ordinary skill in the art.

Jang et al. '406 teach it is old in the art to add a colorant (or pigment or dye) to a three dimensional object such as a cementitious containing material because one of ordinary skill in the art would have the obvious design choice for decorative or aesthetic purposes. It is conventional and thus old in the art to add colorants such as pigments to cementitious compositions and would have beeen thus obvious to add a colorant or pigment or dye to the calcium aluminate cementitious material of Bredt et al.

Unsin teaches it is known and old to add a lithium accelerator such as lithium carbonate for cements including aluminate cement (see col.3, line 18).

Page 3

Application/Control Number: 10/603,405

Art Unit: 1755

Response:

The applicants argue that the examiner has not presented a proper case of prima facie obviousness under 35 USC 103. The examiner has done so and provided reasons or motivation to way it would have been obvious to combine the primary and secondary references. The examiner disagrees with applicants' position that a composition claim was being addressed. The examiner notes that he addressed the applicants' claimed method for making a three dimensional object.

The applicants state that Bredt et al. (hereafter Bredt) teach a change in the sequence of adding the polyol containing liquid (e.g. polyethylene glycol) and add it before printing to provide adhesion between the grains and reduce dusting. The applicants opine that the Bredt reference is devoid of teaching othat the printing aid "can be deposited onto the filler material". The examiner respectfully disagrees. Applicants are referred to page 2, paragraph [0021] of Bredt wherein it teaches that the printing aid (inclusive of polyethylene glycol, the same as applicants so labeled "polyol containing liquid vehicle) can be dispersed throughout the filler, the filler of course being a material such as calcium aluminate. It is most certain that if the polyethylene glycol printing aid (or polyol liquid vehicle) is dispersed throughout the filler it had to have been uniformly mixed with the filler (ie calcium aluminate). If it was thus dispersed throughout the filler by uniform mixing then it is most certain that the printing aid was deposited onto the filler material. How could the polyethylene glycol liquid vehicle or printing aid be mixed with calcium aluminate filler and not be deposited on the surfaces of that material? It is evident that the polyethylene glycol has to be deposited on the calcium aluminate filler

Art Unit: 1755

by the simple action of mixing and dispersion throughout the filler by the printing aid or liquid vehicle.

It is thus clear that Bredt teaches a polyol liquid vehicle or printing aid such as polyethylene glycol may be mixed with a filler such as calcium aluminate and the mixing action of these two components would lead to crosslinking upon the further addition of water. It is further the examiner's position that the change in the sequence of adding the ingredients or components including calcium aluminate filler, printing aid or liquid vehicle, and water would have been obvious to one of ordinary skill in the art. Changes in the sequence of adding ingredients would have been obvious to one of ordinary skill in the art absent evidence to the contrary. In re Gibson, 5 USPQ 230. Further, the eventual addition of water to the other components will not only begin the crosslinking reaction between the polymeric material but the hydration of the cement. Also, it should be noted that Bredt also teach the use of polyvinyl alcohol as a solvent [0015] so the crosslinking is also inclusive of this material. Regardless of the sequence of adding ingredients, Bredt, like applicants, results in a crosslinked and hydrated cement wherein "successive layers of the mixture of particles are applied to previous layers in the same manner" (see p.1, [0009]).

The applicants' comments regarding case law is not understood since it would appear he did not cite any case law. He has cited case law above however. The applicants also argue Jang but for the wrong purpose or motivation to combine the references. Jang has been only cited to teach that the use of a colorant in a cement

Art Unit: 1755

composition is old and conventional in the art. Unsin teaches that it is old to add a lithium accelerator for cements such as calcium aluminates.

The applicants argue that it might be known in the traditional cement art to use an accelerator but not in the alleged non-traditional art of applicants' claimed invention which uses a calcium aluminate cement. In rebuttal, it would have been well understood by one of ordinary skill in the art and an obvious design choice to add an accelerator to any hydraulic cement composition including calcium aluminate to accelerate the hardening of the cement composition. The applicants' calcium aluminate cement is still a hydraulic cement and it would thus be old, conventional, and traditional to use an accelerator such as a known lithium accelerator to increase the rapidity of the hardening of the cement composition.

This is a RCE of applicant's earlier Application No. 10/603,405. All claims are drawn to the same invention claimed in the earlier application and could have been finally rejected on the grounds and art of record in the next Office action if they had been entered in the earlier application. Accordingly, THIS ACTION IS MADE FINAL even though it is a first action in this case. See MPEP § 706.07(b). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any

Art Unit: 1755

extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no, however, event will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Paul Marcantoni whose telephone number is 571-272-1373. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pairdirect.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

> Paul Marcantoni Primary Examiner Art Unit 1755